

SJ004

Smog Jig Instructions

ENGINEQUEST

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- 1) Select 75 and Up cylinder head with exhaust pads.
- 2) Clean, magnaflux and check cylinder head for cracks.
- 3) Bolt jig to side manifold exhaust ports.
- 4) Clamp head to seat and guide machine or drill press.
- 5) Drill using 3/16" drill bit into exhaust port. Make sure holes goes all the way through.
- 6) Unbolt jig.